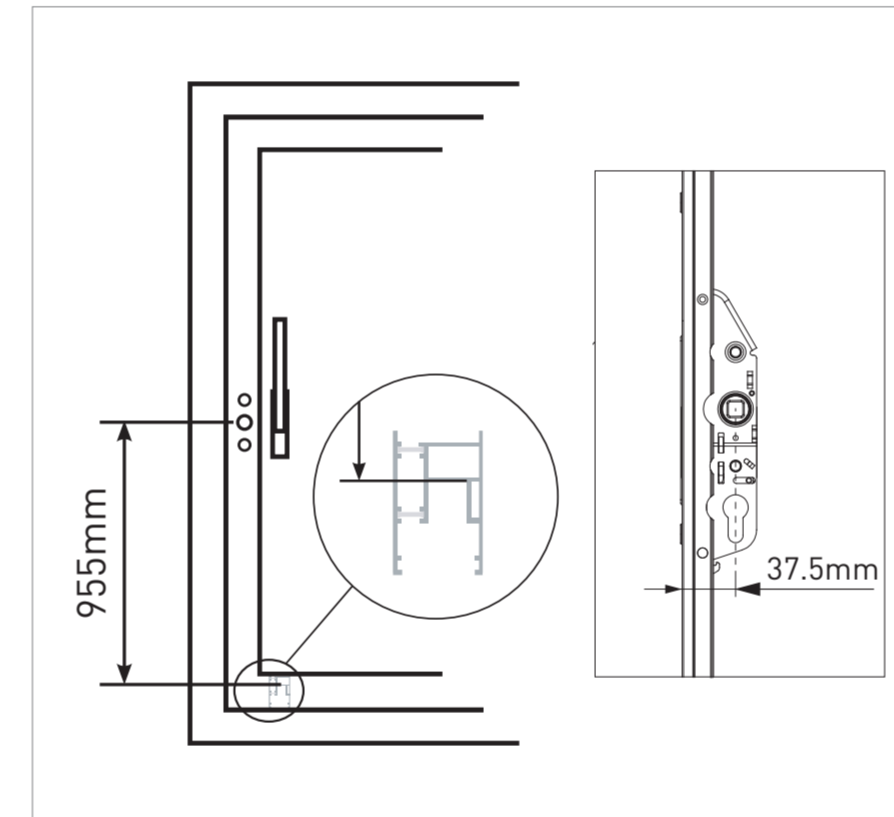
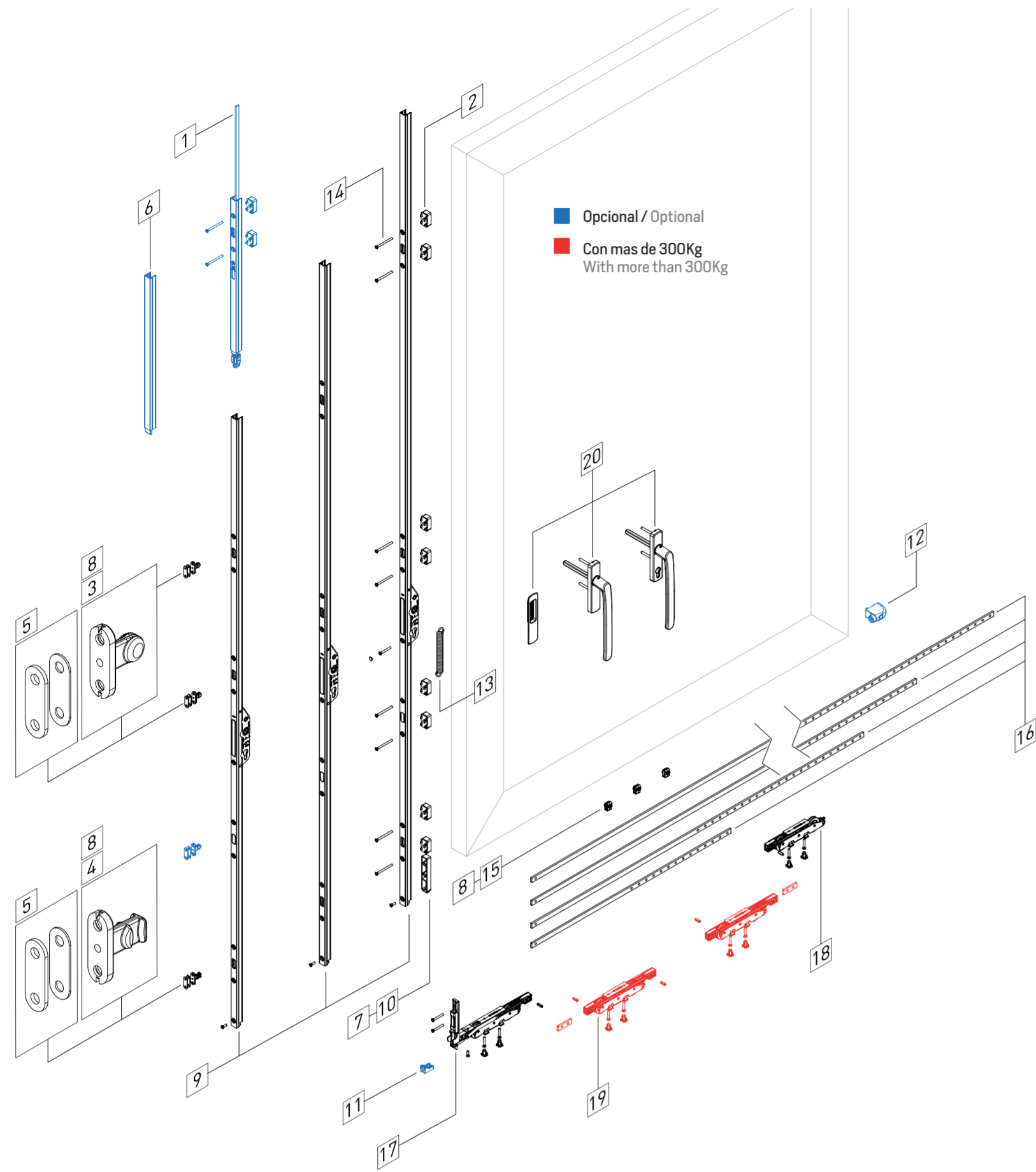


LS400  
STAC ELEVABLE  
Lift & Slide

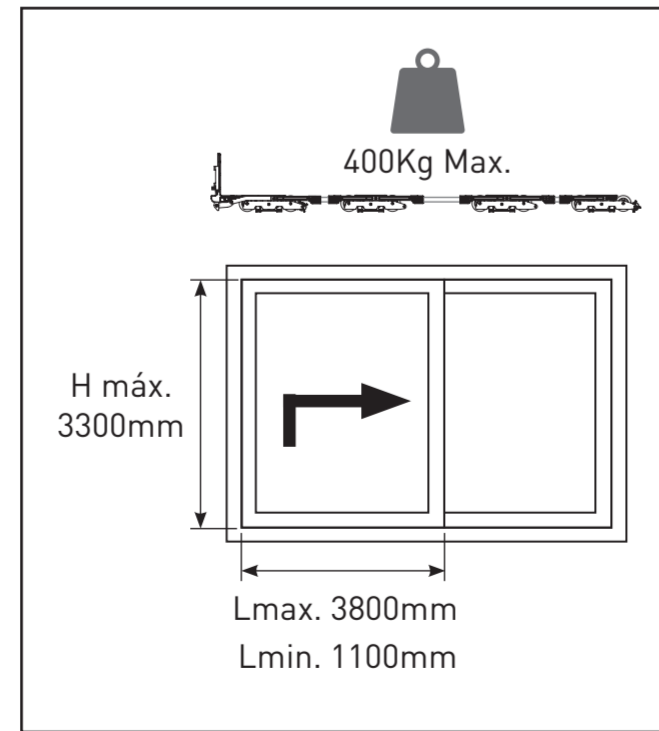
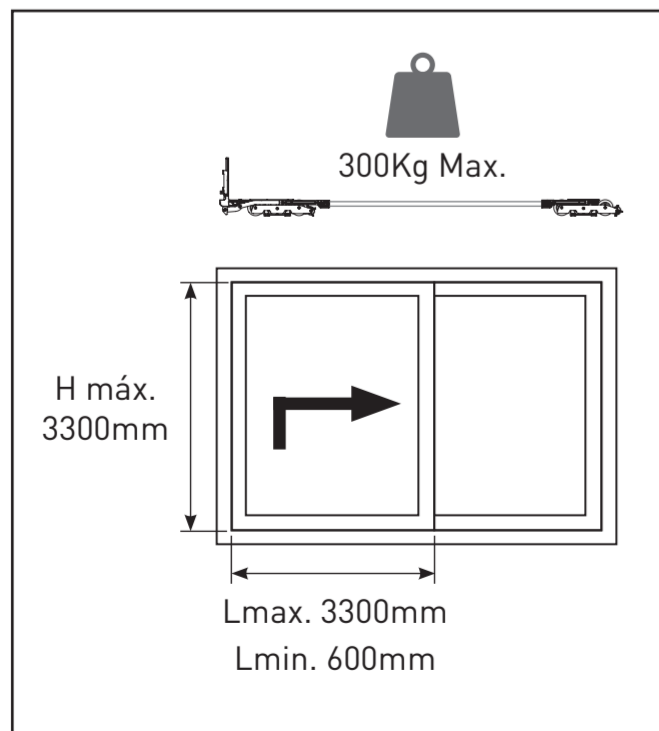


<b>1 CONJUNTO ALARGADOR</b> GEAR EXTENSION 234011 	<b>2 CALZO FALLEBA</b> DRIVE GEAR WEDGE 235001 14mm 235002 17mm 235006 15mm 235004 18mm 235003 15.5mm 235005 21mm	<b>3 PUNTO DE CIERRE</b> LOCKING POINT 234020  PUNTO DE CIERRE + CALZO LOCKING POINT + WEDGE 234023 15mm	<b>4 MICROVENTILACION</b> MICROVENTILATION 234021  MICROVENTILACION + CALZO MICROVENTILATION + WEDGE 234024 15mm	<b>5 CALZOS PUNTO DE CIERRE</b> LOCKING POINT WEDGE 1mm 2mm 234201 234202 
<b>6 EMBELLECEDOR</b> DRIVE COVER 234010 	<b>7 CALZO CARRO PRINCIPAL</b> FRONT BOGIE WEDGE 	<b>8 KITS DE ACCESORIOS</b> ACCESSORIES KITS KIT DE CERRADEROS + CALZO LOCKING POINT KIT + WEDGE 234101 KIT DE CERRADEROS + CALZO LOCKING POINT KIT + WEDGE 234102 KIT ACCESORIOS HOJA INTERMEDIA ACCESSORIES KIT FOR INTERMEDIATE SASH 234103		
<b>9 FRENTE FALLEBA</b> DRIVE GEAR 234001 2100mm 234002 2400mm 234003 2700mm	<b>10 KIT DE CALZOS FRONTALES</b> FRONT WEDGES KIT 235201 14mm 235206 15mm 235203 15.5mm 235202 17mm 235204 18mm 235205 21mm	<b>11 CERRADERO HORIZONTAL</b> FRAME LOCK POINT 234022 	<b>12 TOPE FIN DE CARRERA</b> STOPPER BLANCO / WHITE 234025 NEGRO / BLACK 234026 	<b>13 RESORTE FALLEBA</b> DRIVE GEAR SPRING 237001 300 - 400 Kg 
<b>14 KIT DE TORNILLERÍA</b> SCREWS KIT 236004 Para calzos de falleba < 18mm With drive gear wedges < 18mm 236005 Para calzos de falleba > 18mm With drive gear wedges > 18mm	<b>15 CALZO PLETINA</b> CONNECTING ROD WEDGE 0423071 	<b>16 PLETINA CARROS</b> CONNECTING ROD 233013 756mm 233012 1260mm 233011 1760mm 233010 2760mm	<b>17 CARRO PRINCIPAL</b> FRONT BOGIE 233001 	<b>18 CARRO TRASERO</b> REAR BOGIE 233002 
		<b>19 CARRO INTERMEDIO</b> INTERMEDIATE BOGIE 233003 	<b>20 MANILLÓN Y UÑERO ATRIA</b> ATRIA HANDLE AND ATRIA FINGER GRIP + FASTENING KITS MANILLÓN ATRIA ATRIA HANDLE 2302** 2301** 2312** 2311** 236001 Includido 236001 Included DOBLE MANILLÓN ATRIA ATRIA DOUBLE HANDLE 2304** 2303** 2314** 2313** 236002 Includido 236002 Included MANILLÓN + UÑERO ATRIA ATRIA HANDLE + FINGER GRIP 2306** 2305** 2316** 2315** 236001 Includido 236001 Included	

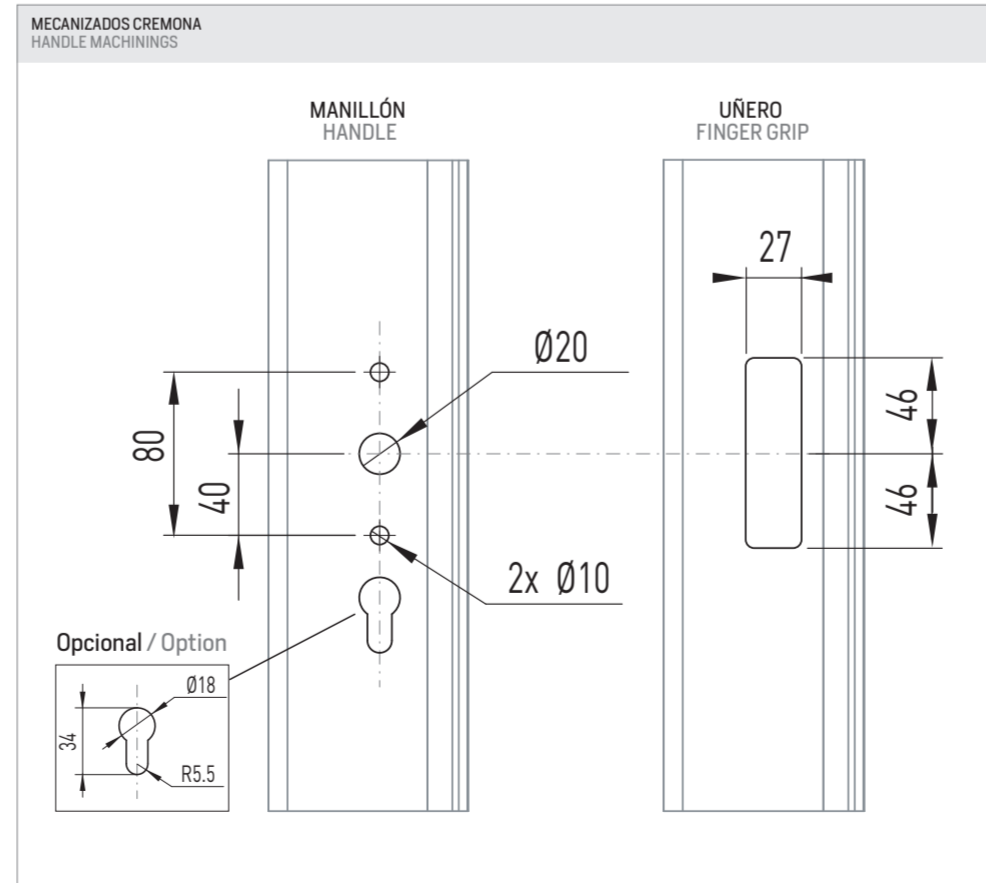
MANETA DESMONTABLE  
REMOVABLE HANDLE

CON BOCALLAVE  
WITH KEYHOLE

\*\* BL NG RAL  
01 02 91/92/93



PARA CONFIGURACIONES DE GRANDES DIMENSIONES Y PESOS CONSULTAR CON EL DEPARTAMENTO TÉCNICO DE STAC (ofitecnica2@stac.es).  
IN CASE OF HEAVY WEIGHT AND LARGE DIMENSIONS, PLEASE CONTACT TO STAC TECHNICAL DEPARTMENT (ofitecnica2@stac.es).

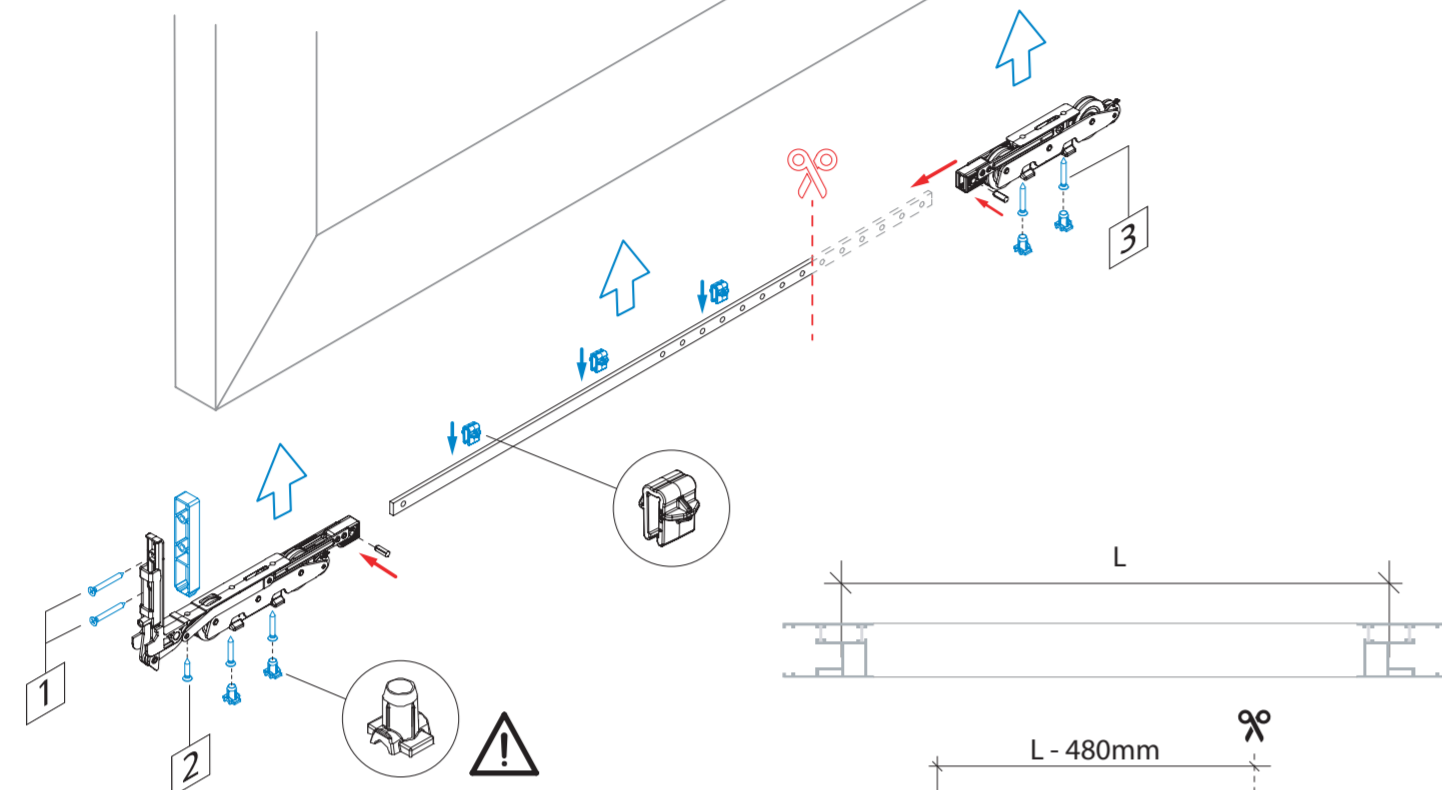


<b>UÑERO ATRIA</b> ATRIA FINGER GRIP 2320** 	<b>MANILLÓN ATRIA SIN KIT DE FIJACIÓN</b> ATRIA HANDLE WITHOUT FASTENING KIT P2302** P2301** P2312** P2311** 	<b>KIT FIJACIÓN MANILLA + UÑERO</b> HANDLE + FINGER GRIP FASTENING KIT 236001 	<b>KIT FIJACIÓN DOBLE MANILLA</b> DOUBLE HANDLE FASTENING KIT 236002 	<b>KIT FIJACIÓN MANILLA SIMPLE</b> ATRIA SINGLE HANDLE FASTENING KIT 236003 
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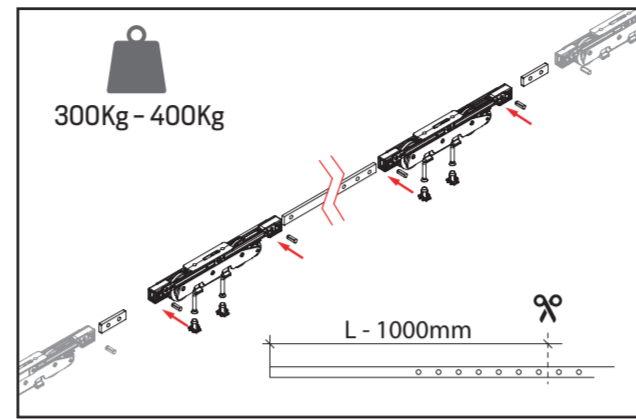
## A. MONTAJE DE LOS CARROS BOGIES ASSEMBLY

**PASO STEP 1** PREMONTAR CARROS Y PLETINA  
PREASSEMBLE BOGIES WITH  
THE OPERATING ROD

**PASO STEP 2** FIJAR LOS CARROS AL PERFIL  
FIX THE BOGIES TO PROFILE



\*El montaje de los topes es imprescindible.  
Stac no garantiza el correcto funcionamiento del  
herraje si no se montan estas piezas.  
\*The assembly of this caps is indispensable.  
Stac will not guarantee the proper functioning of  
the hardware if this parts are no assembled.



Para más de 300Kg (Max.400Kg) preensamblar  
2 carros intermedios en el paso 1.  
For more than 300Kg (Max.400Kg) preassemble  
2 intermediate bogies in the step 1.

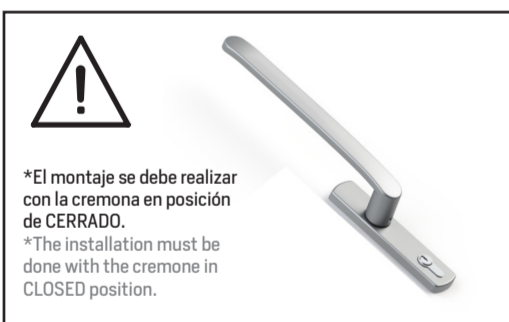
	CANTIDAD	DESCRIPCION	MEDIDAS (mm)
1	2 uds.	DIN 7982	4,8x32*
2	1 ud.	DIN 7982	4,8x19
3	4 uds. (<300Kg) 8 uds. (>300Kg)	DIN 7982	4,8x32

\*Para calzos de falleba de más de 18mm de alto  
será necesario un tornillo más largo.  
\*When the drive gear wedges have a height of  
more than 18mm, a largest screw will be needed.

## B. MONTAJE DEL FRENTE FALLEBA DRIVE GEAR ASSEMBLY

**PASO STEP 1** PREMONTAR CALZOS EN LA FALLEBA  
PREASSEMBLE WEDGES ON DRIVE GEAR

**PASO STEP 2** FIJAR LA FALLEBA AL PERFIL  
FIX THE DRIVE GEAR TO PROFILE

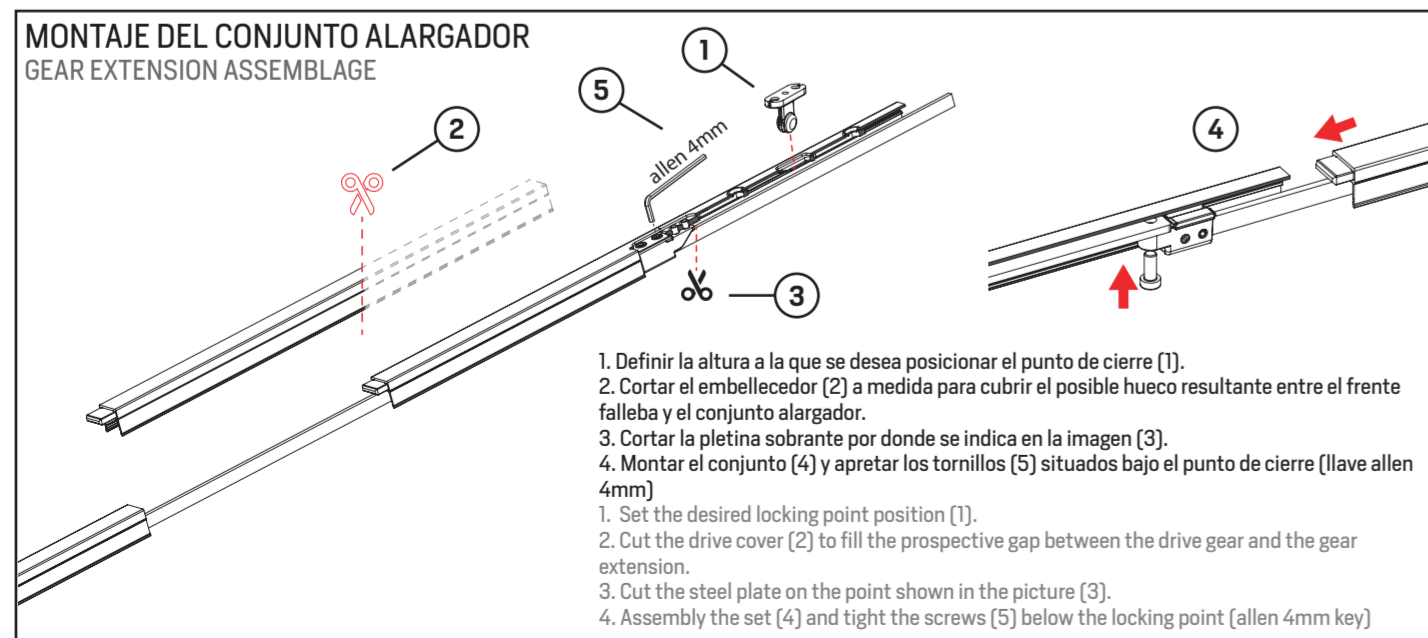


\*El montaje se debe realizar  
con la cremona en posición  
de CERRADO.  
\*The installation must be  
done with the cremone in  
CLOSED position.

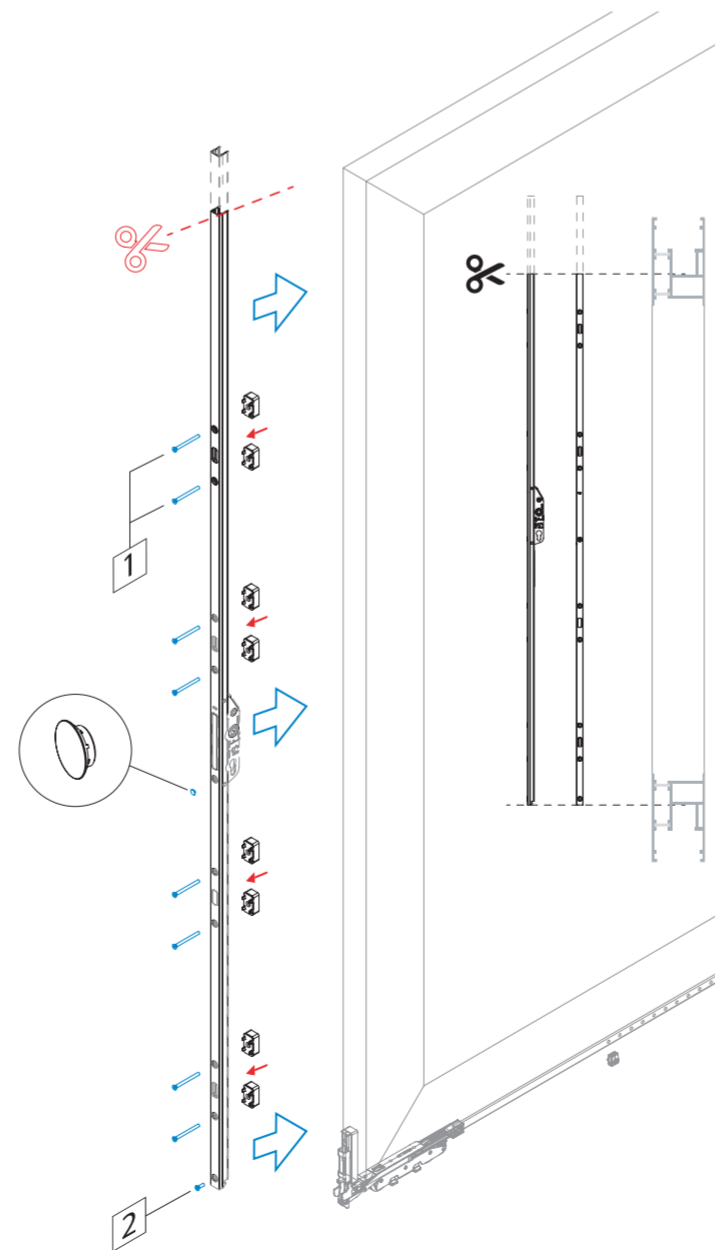
	CANTIDAD	DESCRIPCION	MEDIDAS (mm)
1	8 uds.	DIN 7982	4,8x50 / 4,8x60*
2	1 ud.	DIN 7982 4,8x19 Incluido en / Included in 234101 - 234102 - 234103	

\*4,8x50 - Para calzos de falleba < 18mm  
4,8x60 - Para calzos de falleba > 18mm  
\*4,8x50 - With drive gear wedges < 18mm  
4,8x60 - With drive gear wedges > 18mm

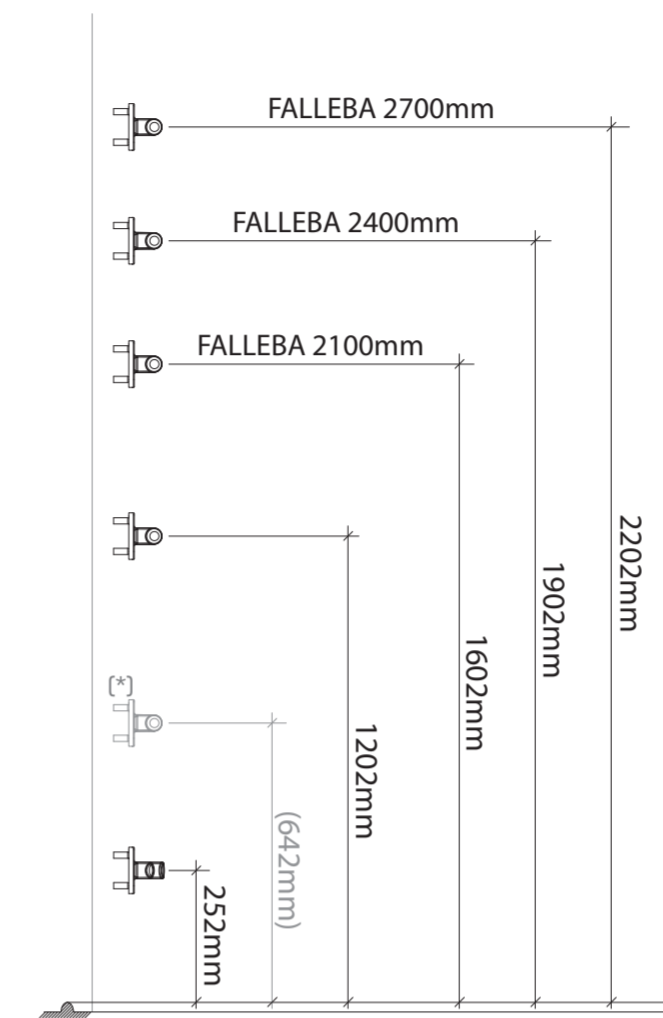
### MONTAJE DEL CONJUNTO ALARGADOR GEAR EXTENSION ASSEMBLAGE



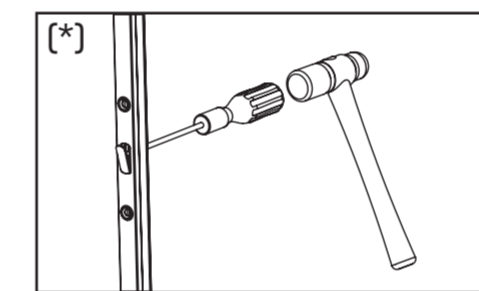
1. Definir la altura a la que se desea posicionar el punto de cierre (1).
  2. Cortar el embellecedor (2) a medida para cubrir el posible hueco resultante entre el frente falleba y el conjunto alargador.
  3. Cortar la pletina sobrante por donde se indica en la imagen (3).
  4. Montar el conjunto (4) y apretar los tornillos (5) situados bajo el punto de cierre (llave allen 4mm)
1. Set the desired locking point position (1).
  2. Cut the drive cover (2) to fill the prospective gap between the drive gear and the gear extension.
  3. Cut the steel plate on the point shown in the picture (3).
  4. Assembly the set (4) and tight the screws (5) below the locking point (allen 4mm key)



### POSICION PUNTOS DE CIERRE. LOCKING POINTS POSITION

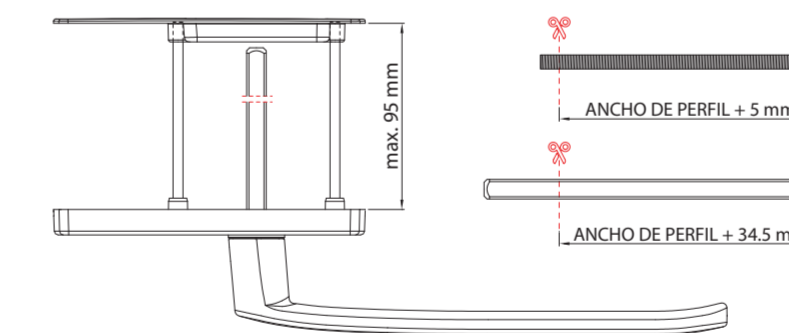


[\*] Punto de cierre opcional  
[\*] Optional locking point

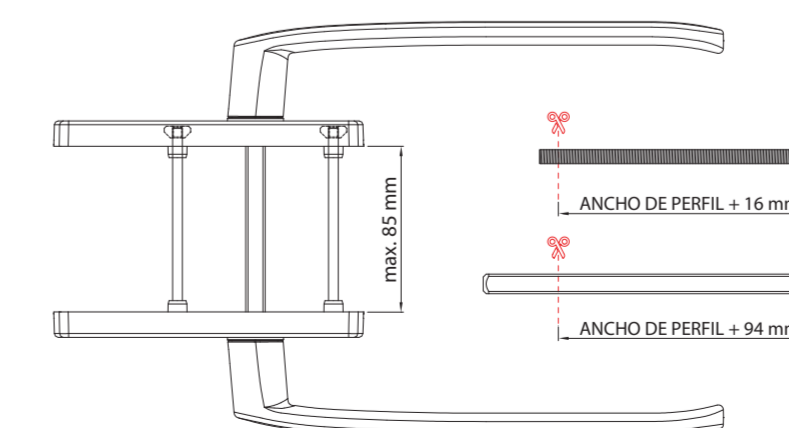


### MONTAJE DEL MANILLON HANDLE ASSEMBLY

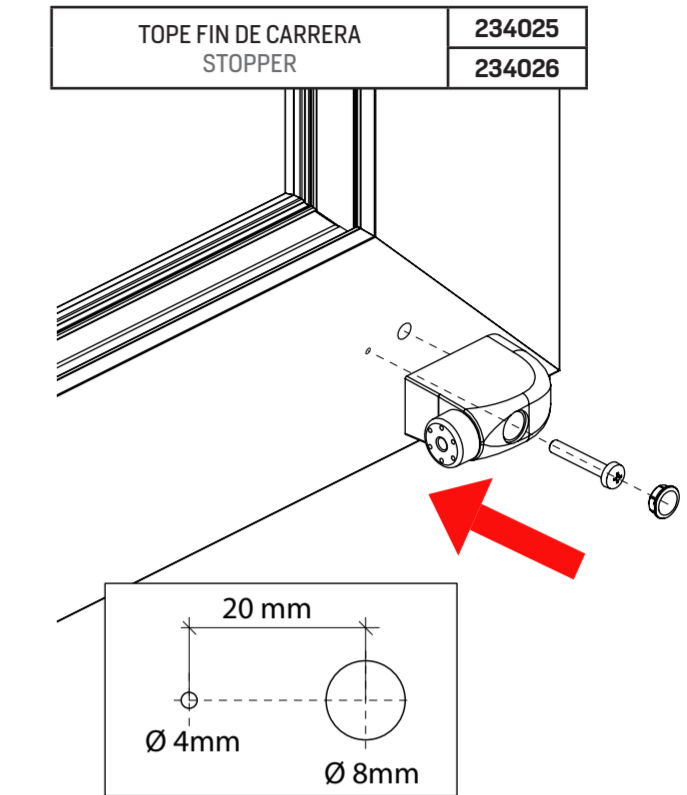
MANILLON + UÑERO  
HANDLE + FINGER GRIP



DOBLE MANILLON ATRIA  
ATRIA DOUBLE HANDLE

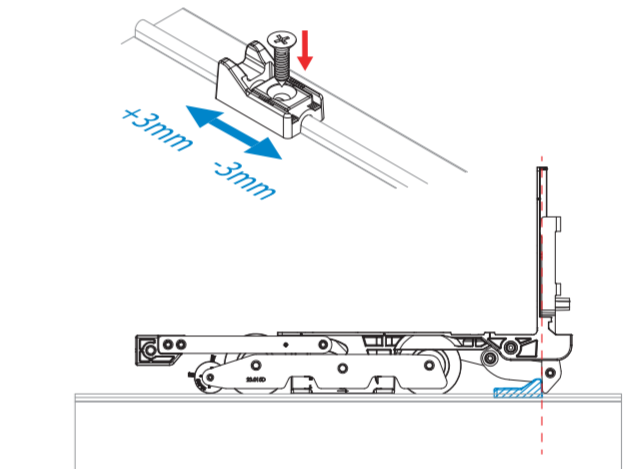


### MONTAJE DEL TOPE FIN DE CARRERA STOPPER ASSEMBLY



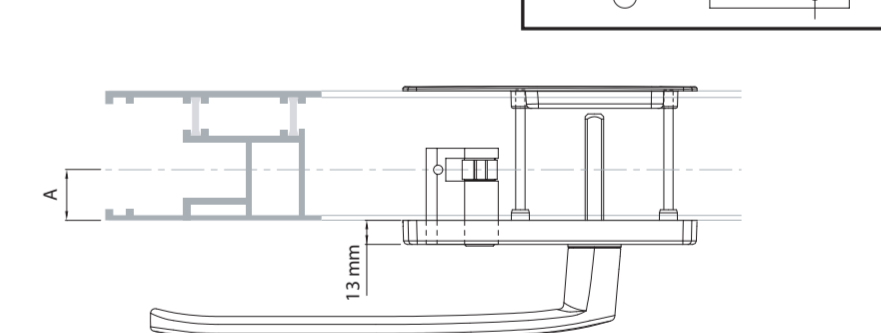
### MONTAJE PUNTO DE CIERRE HORIZONTAL FRAME LOCK POINT ASSEMBLY

CERRADERO HORIZONTAL  
FRAME LOCK POINT



### MONTAJE DEL BOMBILLO CYLINDER ASSEMBLY

MANILLON + UÑERO  
HANDLE + FINGER GRIP



DOBLE MANILLON ATRIA  
ATRIA DOUBLE HANDLE

